

BICYCLE ASSEMBLY INSTRUCTIONS

- **Removing bike from box**
 - Make sure box is the correct way up
 - Open lid of box
 - Remove saddle and seat pillar assembly from box
 - Pull bike out of box by lifting the top tube of the bike frame
 - Remove accessory box
 - Carefully remove all packaging from bike, if using a knife take special care not to scratch frame or components
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- **Assembly of bike**
 - **Installation of front wheel**
 - Get front skewer from the accessory box
 - Install front skewer in front wheel as pictured and screw nut on just a few threads
 - (Note 1: Skewer lever should always end up on the left side) (Relative if rider sitting in bike)
 - (Note 2: Some tyres especially mountain bike tyres are directional, refer to the side of the tyre to see whether this is the case for your bike and set up tyre direction and skewer lever accordingly)



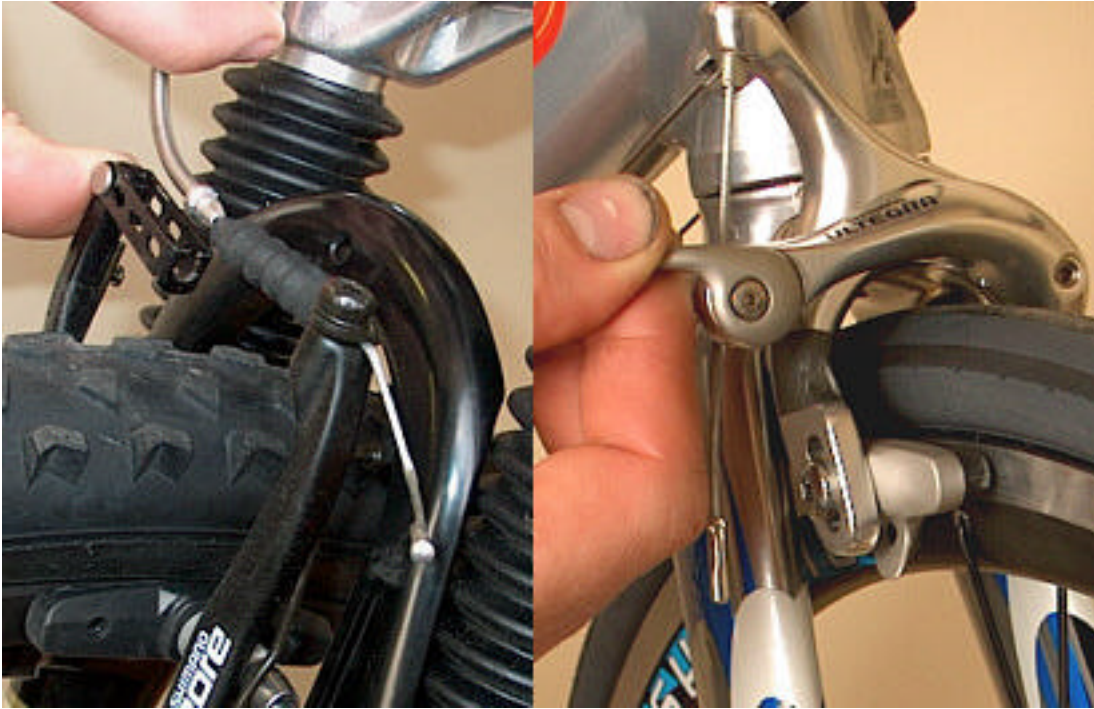
- Insert wheel in forks as pictured making sure that the axle has fully bottomed out on the fork tips. (Note: If this is not done then the wheel may not sit straight within the forks)



- Hold skewer lever out horizontally and tighten nut as much as possible as pictured below, once this is done fold lever over to closed position. If this is not possible then open lever and undo nut slightly and try again, keep doing this until it is possible to close the lever.
- Alternatively if the skewer closes too easily open the lever and tighten the nut, repeat this until adequate pressure has to be applied to the lever to close it.



- Attach brake straddle cable on mountain or hybrid bikes
- Close quick release on racers
- (Both examples pictured below)



- Attach handlebars to stem as pictured
- Tighten allen key bolts evenly
- (Note 1: Some bikes have 2,3 or 4 bolts at front)
- (Note 2: Start bolts in thread using fingers and do not use force to start them as this usually means that cross threading has occurred)



- Undo seat pillar bolt until it is finger tight
- Install seat pillar in frame and adjust to appropriate height
- Tighten seat pillar bolt with allen key as pictured or in the case of a quick release unit adjust nut until the quick release lever can be closed with adequate pressure



- Install pedals on cranks as pictured
- (Note 1: Pedals are marked R and L.)
- R goes on the side where the chain is and has a right hand thread. In other words it tightens in a clockwise direction and L goes on the other side and has a left hand thread. In other words it tightens in an anti-clockwise direction
- It is VERY important to start these in their thread using your fingers
- Once you have successfully started the threads and screwed the pedals in several turns then tighten them using a 15mm open end spanner
- (Note 2: On some clipless pedals such as "Look" it may not be possible to tighten them with one of these spanners, in this case use a 15mm pedal spanner



NOW YOU CAN GO AND HAVE SOME FUN!